

TECHNICAL DATA F440

MELAMINE

&Kitchen Cabinet Primer

APPLICATION:	THINING:
THE LIGITION.	Normal use (not to be exceeded):
Stir thoroughly before use and	Add up to 1 part clean water to 10
	parts paint.
	Conventional spray application:
	Add up to 1 part clean water to 2.5
	parts paint.
	Airless spray application:
	Add up to 1 part clean water to 5 parts
pad applicator or airless sprayer	paint.
SURFACE PREPARATION	SPRAY RECCOMENDATIONS:
To get the best results, ensure	Conventional Spray:
	Satisfactory through most equipment.
clean and dry and free from all	
defective or poorly adhering material	Airless Spray:
such as dirt, grease or wax. Remove	A typical set up for airless spray
-	application would be a minimum
- · · · · · · · · · · · · · · · · · · ·	working pressure on paint of 133 bars
]	with a spray tip size of 0.43mm and a
Lightly sand surface to be coated and	spray tip angle of 60°C
lightly sand 1 st coat of primer before	
applying topcoat.	
Fleetwood Advanced Satin or similar	
products provide an excellent top coat	
for kitchen cabinet finish.	CLEAN UP:
1	
	Clean up with soap and water. After
-	clean-up be sure to flush any spray
	equipment with solvent to prevent rusting.
	SURFACE PREPARATION To get the best results, ensure surfaces to be painted are sound, clean and dry and free from all defective or poorly adhering material such as dirt, grease or wax. Remove any existing dirt, grease, or other contamination before preparation. Lightly sand surface to be coated and lightly sand 1 st coat of primer before applying topcoat. Fleetwood Advanced Satin or similar products provide an excellent top coat

Fleetwood Paints Ltd/FSW Coatings Ltd., Virginia, Co.Cavan. Ireland. Tel +353 49 8547209 Fax +353 49 8547470

Email: info@fleetwood.ie info@fsw.ie Web: www.fleetwood.ie