



# Fleetwood

## TECHNICAL DATA

# F671

# EXPERT VINYL MATT

<p><b>CHARACTERISTICS</b></p> <p>Expert Vinyl Matt has been formulated from premium raw materials to provide a tough finish for walls and ceilings.</p>	<p><b>APPLICATION</b></p> <p>Temperature (air, surface, material) (at least 4°C above dew point) 10°C to 42°C. Relative Humidity 75% Maximum.</p>	<p><b>SURFACE PREPARATION</b></p> <p>Surfaces to be painted must be in sound condition. Use in accordance with good painting practice. Remove oil, grease and flaking material. Treat powdery surfaces with Water Based Stabilising Solution.</p>
<p><b>COLOUR</b></p> <p>Brilliant White plus various colours from Expert range.</p>	<p><b>SPREADING RATE</b></p> <p>15m<sup>2</sup>/lt 37.5m<sup>2</sup>/2.5lt</p>	<p>Steel:- Remove all loose rust, peeling paint, other loosely adhering contaminations per SSPC SP2. Hand tool cleaning. Remove any contamination before applying subsequent coats of material. Prime base steel with an appropriate anti-corrosive primer.</p>
<p><b>DRYING SCHEDULE</b></p> <p>(Temperature and humidity dependant) @ 26°C 50% RH @ 4 Thou wet. To Touch:- 30 mins To Dry:- 4 hours</p>	<p><b>METHODS</b></p> <p>Brush, roller, airless spray. Airless Spray:- Minimum pressure 138 bars (2000lb.sq in). Tip Size:- 0.38mm - 0.46mm (15-18 Thou). Filter:- 60 mesh. Angle:- 65 degrees Always flush spray equipment with water prior to applying Water Based Coatings.</p>	<p>Concrete Block and Masonry:- Surfaces should be thoroughly clean and dry, with mortar and concrete aired for a minimum of 30 days @ 24°C. All loose mortar or other contaminants should be removed prior to application of any coating material. Surface temperatures must be at least 12°C before filling. Use appropriate filler for cracks or imperfections. Allow to dry thoroughly before top coating.</p>
<p><b>SPECIFIC GRAVITY</b></p> <p>1.28+/-0.01</p>	<p><b>MIXING INSTRUCTIONS</b></p> <p>Thoroughly mix paint before use by stirring and boxing.</p>	<p>Galvanised:- The surface should be exterior weathered for 6 months prior to painting, solvent clean per SSPC-SP1. When weathering is not possible, surfaces must be solvent cleaned followed by an appropriate etch prime. Rusty galvanised surfaces must be hand tool cleaned per SSPC-SP2. Prime rust areas with appropriate anti-corrosive primer.</p>
<p><b>WEIGHT SOLIDS</b></p> <p>41+/-1%</p>	<p><b>TINTING INSTRUCTIONS</b></p> <p>Package colour range.</p>	<p><b>PREVIOUSLY PAINTED SURFACES</b></p> <p>If in sound condition, clean the surface of all foreign material. Glossy surfaces must be rubbed down to provide a key. If paint is peeling or badly weathered, clean to sound substrate and treat as new.</p>
<p><b>VOLUME SOLIDS</b></p> <p>25+/-1%</p>	<p><b>CLEAN UP</b></p> <p>Clean up with soap and water. After clean up be sure to flush spray equipment with solvent to prevent rusting following manufacturers instructions</p>	<p><b>PRECAUTIONS</b></p> <p>Keep out of reach of children. Ensure good ventilation during application and drying. In case of contact with eyes rinse immediately with plenty of water.</p> <p>To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally. Contains no added lead.</p>
<p><b>VEHICLE TYPE</b></p> <p>Vinyl Copolymer Emulsion</p>	<p><b>REDUCTION</b></p> <p>Reduce up to 20% with water as required by application equipment.</p>	<p>ISSUE NO.1 6/2000</p>

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