**K16**

 **KEM PREMIUM PRIMER BASE**

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| **CHARACTERISTICS**A high quality interior/exterior systememploying a specially developed hybridsystem of a short oil modified alkydemulsion with excellent drying and an acrylic emulsion designed for stain blocking.**DRYING SCHEDULE**Temperature and humidity dependent @26oC 50% RH @ 4 thou wet.To Touch:- 30 minutesTack Free:- 2-4 hrs normal dryingconditions.Hard Dry:- 6-8 hrsDry to sand:- 6-8 hrsDry to recoat:- 6-8hrs**SPECIFIC GRAVITY**1.29+/-0.02**WEIGHT SOLIDS**49.0 +/-2%**VOLUME SOLIDS**34.0 +/-2%**VEHICLE TYPE**Acrylic/Alkyd Hybrid Technology **VOC**<40g/l**PH (Initial)**Above 8**STORAGE**Above 5oC**PRECAUTIONS***Keep out of reach of children.**Ensure good ventilation during application and drying. In case of contact with eyes rinse immediately with plenty of water.**To remove splashes from skin use soap**and water or a recognised skin cleaner.**Do not take internally. Contains no added lead* | **APPLICATION**Temperature (air, surface, material) (at least 4oC above dew point) 8oC to 42oC. Relative Humidity 75% Maximum.**SPREADING RATE**10m2 per litre per coat on non-porous surfaces**METHODS** Brush or spray. Ideally leave overnightbefore applying second coat though maybe recoated after 6 hours depending onweather conditions.Spray application by airless or assistedairless pressure pot. Thin up to 10% withwater for spraying..**MIXING INSTRUCTIONS**Thoroughly mix paint before use by stirring and boxing.**TINTING INSTRUCTIONS**Tint only with the Fleetwood Tinting System.Base P – PastelBase M – MediumBase D – DeepBase B - Accent**PERFORMANCE INFORMATION**KEM Premium Primer is a premium quality primer/undercoat, formulated to be used over untreated or previously painted surfaces. This product has been formulated to work best with KEM Wood Primer when used over untreated timber. It has excellent holdout properties, obliteration, flow, sanding andapplication characteristics and showsgood anti-knotting and tannin blocking characteristics also.**CLEAN UP**Clean up with soap and water. After clean-up be sure to flush spray equipment with solvent to prevent rusting following manufacturer’s instructions | **SURFACE PREPARATION**Surfaces must be clean, dry and free from dirt, chalk, grease, wax and dust.Remove all loose and flaking material.Scuff sand glossy surfaces. Spot primeany bare or new surfaces with the appropriate primer.Stir thoroughly before use. Ideal preparation for a beautiful gloss finish.The Advanced Primer/Undercoat can beapplied over properly prepared surfacesas above. Leave 6-8 hours to dry before over-coating. **ISSUE NO.1 3/2013** |