**K15**

 **KEM PREMIUM SATINWOOD BASE**

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| **CHARACTERISTICS**A superior quality interior/exterior systememploying hybrid technology for use overwood and metal surfaces.**DRYING SCHEDULE**To Touch:- 30 minutesTack Free:- 2-4 hoursHard Dry:- 6-8 hours**SPECIFIC GRAVITY**1.26+/-0.02**WEIGHT SOLIDS**52.3+/-2%**VOLUME SOLIDS**41+/-2%**VEHICLE TYPE**Acrylic/Polyurethane/Alkyd HybridTechnology **VOC**<40g/l**PH (Initial)**Above 8**STORAGE**Above 5oC**PRECAUTIONS***Keep out of reach of children.**Ensure good ventilation during**application and drying.**In case of contact with eyes rinse**immediately with plenty of water.**To remove splashes from skin use soap**and water or a recognised skin cleaner.**Do not take internally.**Contains no added lead*. | **APPLICATION**Temperature (air, surface, material) (at least 4oC above dew point) 8oC to 42oC. Relative Humidity 75% Maximum.**SPREADING RATE**10m2 per litre per coat on non-porous surfaces**METHODS** Brush or spray. Ideally leave overnightbefore applying second coat though maybe recoated after 6 hours depending onweather conditions.Spray application by airless or assistedairless pressure pot. Thin up to 10% withwater for spraying..**MIXING INSTRUCTIONS**Thoroughly mix paint before use by stirring and boxing.**TINTING INSTRUCTIONS**Tint only with the Fleetwood Tinting System.Base P – PastelBase M – MediumBase D – DeepBase B - Accent**PERFORMANCE INFORMATION**KEM Premium Satin isformulated to give a satin gloss finishwhich may be used on all exterior surfaces.**CLEAN UP**Clean up with soap and water. After clean-up be sure to flush spray equipment with solvent to prevent rusting following manufacturer’s instructions | **SURFACE PREPARATION**Before using ensure that all surfaces areclean and free from dust, grease, rust, loose or peeling paint. Bare substrates should be primed with an appropriate primer such as Fleetwood Advanced Primer/Undercoat.Surface contamination should be cleanedby washing with a commercial cleaner.Rub down glossy surfaces with fine sandpaper or steel wool.Steel:- Remove all loose rust, peelingpaint, other loosely adheringcontaminations. Prime base steel with anappropriate anti-corrosive primer.Galvanised:- The surface should beexterior weathered for 6 months prior topainting. Prime rust areas withappropriate anti-corrosive primer.Wood: - New wood should be primed withFleetwood Exterior Penetrating PrimerWood Primer or Fleetwood AdvancedPrimer/Undercoat.Metal:- Bare metal should be primed with appropriate metal primer.  **ISSUE NO.1 3/2013** |