**K15**

**KEM PREMIUM SATINWOOD BASE**

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| **CHARACTERISTICS**  A superior quality interior/exterior system  employing hybrid technology for use over  wood and metal surfaces.  **DRYING SCHEDULE**  To Touch:- 30 minutes  Tack Free:- 2-4 hours  Hard Dry:- 6-8 hours  **SPECIFIC GRAVITY**  1.26+/-0.02  **WEIGHT SOLIDS**  52.3+/-2%  **VOLUME SOLIDS**  41+/-2%  **VEHICLE TYPE**  Acrylic/Polyurethane/Alkyd Hybrid  Technology  **VOC**  <40g/l  **PH (Initial)**  Above 8  **STORAGE**  Above 5oC  **PRECAUTIONS**  *Keep out of reach of children.*  *Ensure good ventilation during*  *application and drying.*  *In case of contact with eyes rinse*  *immediately with plenty of water.*  *To remove splashes from skin use soap*  *and water or a recognised skin cleaner.*  *Do not take internally.*  *Contains no added lead*. | **APPLICATION**  Temperature (air, surface, material) (at least 4oC above dew point) 8oC to 42oC. Relative Humidity 75% Maximum.  **SPREADING RATE**  10m2 per litre per coat on non-porous surfaces  **METHODS**  Brush or spray. Ideally leave overnight  before applying second coat though may  be recoated after 6 hours depending on  weather conditions.  Spray application by airless or assisted  airless pressure pot. Thin up to 10% with  water for spraying..  **MIXING INSTRUCTIONS**  Thoroughly mix paint before use by stirring and boxing.  **TINTING INSTRUCTIONS**  Tint only with the Fleetwood Tinting System.  Base P – Pastel  Base M – Medium  Base D – Deep  Base B - Accent  **PERFORMANCE INFORMATION**  KEM Premium Satin is  formulated to give a satin gloss finish  which may be used on all exterior surfaces.  **CLEAN UP**  Clean up with soap and water. After clean-up be sure to flush spray equipment with solvent to prevent rusting following manufacturer’s instructions | **SURFACE PREPARATION**  Before using ensure that all surfaces are  clean and free from dust, grease, rust, loose or peeling paint.  Bare substrates should be primed with an appropriate primer such as Fleetwood Advanced Primer/Undercoat.  Surface contamination should be cleaned  by washing with a commercial cleaner.  Rub down glossy surfaces with fine sand  paper or steel wool.  Steel:- Remove all loose rust, peeling  paint, other loosely adhering  contaminations. Prime base steel with an  appropriate anti-corrosive primer.  Galvanised:- The surface should be  exterior weathered for 6 months prior to  painting. Prime rust areas with  appropriate anti-corrosive primer.  Wood: - New wood should be primed with  Fleetwood Exterior Penetrating Primer  Wood Primer or Fleetwood Advanced  Primer/Undercoat.  Metal:- Bare metal should be primed with appropriate metal primer.  **ISSUE NO.1 3/2013** |