



Fleetwood

TECHNICAL DATA F330

MATT 12

CHARACTERISTICS	APPLICATION	SURFACE PREPARATION
A Vinyl Matt Emulsion especially formulated for easy application. This product provides a combination of excellent coverage and finish. Its acrylic resin provides excellent performance	Temperature (air, surface, material) (at least 4°C above dew point) 10°C to 42°C. Relative Humidity 75% Maximum.	Surfaces to be painted must be in sound condition. Use in accordance with good painting practice. Remove oil, grease and flaking material. Treat powdery surfaces with Water Based Stabilising Solution.
DRYING SCHEDULE	SPREADING RATE 150m ² /10lt 75m ² /5lt 37.5m ² /2.5lt	Steel:- Remove all loose rust, peeling paint, other loosely adhering contaminations per SSPC SP2. Hand tool cleaning. Remove any contamination before applying subsequent coats of material. Prime base steel with an appropriate anti-corrosive primer.
(Temperature and humidity dependant) @ 26°C 50% RH @ 4 Thou wet. To Touch:- 30 mins To Dry:- 4 hours	METHODS Brush, roller, airless spray. Airless Spray:- Minimum pressure 138 bars (2000lb.sq in). Tip Size:- 0.38mm - 0.46mm (15-18 Thou). Filter:- 60 mesh. Angle:- 65 degrees Always flush spray equipment with water prior to applying Water Based coatings.	Concrete Block and Masonry:- Surfaces should be thoroughly clean and dry, with mortar and concrete aired for a minimum of 30 days @ 24°C. All loose mortar or other contaminants should be removed prior to application of any coating material. Surface temperatures must be at least 12°C before filling. Use appropriate filler for cracks or imperfections. Allow to dry thoroughly before top coating.
SPECIFIC GRAVITY 1.41+/-0.01	MIXING INSTRUCTIONS Thoroughly mix paint before use by stirring and boxing.	PREVIOUSLY PAINTED SURFACES
WEIGHT SOLIDS 49+/-1%	TINTING INSTRUCTIONS Tint only with the Fleetwood Tinting System.	If in sound condition, clean the surface of all foreign material. Glossy surfaces must be rubbed down to provide a key. If paint is peeling or badly weathered, clean to sound substrate and treat as new.
VOLUME SOLIDS 29+/-1%	CLEAN UP Clean up with soap and water. After clean up be sure to flush spray equipment with solvent to prevent rusting following manufacturers instructions	
PRECAUTIONS	REDUCTION Reduce up to 20% with water as required by application equipment.	ISSUE NO.1 6/2008
Keep out of reach of children. Ensure good ventilation during application and drying. In case of contact with eyes rinse immediately with plenty of water. To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally. Contains no added lead.		

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