



Fleetwood

TECHNICAL DATA F329

SOFT 12

CHARACTERISTICS	APPLICATION	SURFACE PREPARATION
A Soft Sheen Emulsion paint recommended for all interior surfaces. The product is particularly suitable for kitchens, bathrooms and other areas where a heavy duty, wipe clean is required.	Temperature (air, surface, material) (at least 4°C above dew point) 10°C to 42°C. Relative Humidity 75% Maximum.	Surfaces to be painted must be in sound condition. Use in accordance with good painting practice. Remove wax, rust, grease, oil, flaking material and powdery substances. Lightly sand glossy surfaces. Follow by thoroughly washing with detergent and rinsing with clean water. Check coloured and gold marked wallpaper for colour bleeding through. If this occurs, apply an appropriate sealer. Allow to dry. Areas with uneven porosity may require a coat of Water Based Stabilising Solution.
COLOUR Brilliant White and various colours from Colour Answers Tinting Machine.	SPREADING RATE 120m ² /10lt 60m ² /5lt 30m ² /2.5lt	Steel:- Remove all loose rust, peeling paint, other loosely adhering contamination per SSPC SP2. Hand tool cleaning. Remove any contamination before applying subsequent coats of material. Prime base steel with an appropriate anti-corrosive primer.
DRYING SCHEDULE (Temperature and humidity dependant) @ 26°C 50% RH @ 4 Thou wet. To Touch - 30 mins To Dry - 4 hours	METHODS Brush, roller, airless spray. Airless Spray:- Minimum pressure 138 bars (2000lb.sq in). Tip Size:- 0.38mm - 0.46mm (15-18 Thou). Filter:- 60 mesh. Angle:- 65 degrees Always flush spray equipment with water prior to applying Water Based coatings.	Concrete Block and Masonry:- Surfaces should be thoroughly clean and dry, with mortar and concrete aired for a minimum of 30 days @ 24°C. All loose mortar or other contaminants should be removed prior to application of any coating material. Surface temperatures must be at least 12°C before filling. Use appropriate filler for cracks or imperfections. Allow to dry thoroughly before top-coating.
SPECIFIC GRAVITY 1.192+/-0.01	MIXING INSTRUCTIONS Thoroughly mix paint before use by stirring and boxing.	PREVIOUSLY PAINTED SURFACES If in sound condition, clean the surface of all foreign material. Glossy surfaces must be rubbed down to provide a key. If paint is peeling or badly weathered, clean to sound substrate and treat as new.
WEIGHT SOLIDS 38+/-1%	TINTING INSTRUCTIONS Tint only with the Fleetwood Tinting System.	
VOLUME SOLIDS 27+/-1%	CLEAN UP Clean up with soap and water. After clean up be sure to flush spray equipment with solvent to prevent rusting following manufacturers instructions	
PRECAUTIONS <i>Keep out of reach of children. Ensure good ventilation during application and drying.</i> <i>In case of contact with eyes rinse immediately with plenty of water.</i> <i>To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally. Contains no added lead.</i>	REDUCTION Reduce up to 10% with water as required by application equipment.	

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