

Trade Hi-Opacity Gloss

Technical Data Sheet - T9

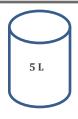
PRODUCT DESCRIPTION & USE

Fleetwood Trade High Opacity Gloss is a premium quality, alkyd based gloss formulated for interior and exterior use on wood and metal surfaces. It provides a durable, high gloss finish with excellent opacity. For best results use in conjunction with Fleetwood Hi-Opacity Undercoat.

KEY BENEFITS

- · A high quality gloss finish for interior and exterior use.
- Based on a high quality durable alkyd resin.
- Excellent opacity.

AVAILABLE IN SIZES



COLOUR RANGE

Fleetwood Trade High Opacity Gloss

White

VOC CONTENT

Contains max VOC; 299g/l

Conforms to EU 2010 Directive (Cat A/d) 300g/l

COMPOSITION (NOMINAL)

Pigment:Lightfast Pigments.Binder:Long oil alkyd resinSolvent:De-aromatized white spirit

SOLIDS - SPECIFIC GRAVITY

Volume Solids 69% (+/- 2%)
Weight Solids 80% (+/- 2%)
Specific Gravity 1.28g/1 (+/- 0.02)

SURFACE PREPARATION

All surfaces must be clean, dry and free from all defective or poorly adhering material. Thoroughly rub down previously painted surfaces, using 'wet "flatting' methods where possible, wipe off with a damp, lint free cloth. Treat knots with a suitable knotting solution. New or bare surfaces should be primed with an appropriate primer. **Note:** Special precautions should be taken during surface preparation of pre-1960s paint surfaces over wood and metal as they may contain lead (Pb). Use in accordance with good painting practices

APPLICATION



This product may be spray applied but for H&S reasons related to all solvent-based paints, spray application is **not** recommended. As with other solvent-based paints, do not apply in temperatures below 5°C (as recommended by British Standard BS 6150).

SPREADING RATE



As a guide a coverage rate of up to 10m² per litre can be achieved under normal conditions

TRANSPORTATION & STORAGE

Do not use or store in extremes of temperature and protect from frost. To prevent spillage, please store and transport upright.

SPRAY RECOMMENDATIONS

Conventional Spray: Satisfactory through most equipment. **Airless Spray:** A typical recommendation for airless spray application is a minimum working pressure on paint of $140 \, \text{kg/cm}^2$ (2000 lb/sq in) with a spray tip size of $0.38 \, \text{mm}$ to $0.46 \, \text{mm}$ (15 - $18 \, \text{thou}$) spray tip angle 65° . Filter mesh $60 \, \text{mm}$

DRYING TIMES (SINGLE COAT, STANDARD THICKNESS)



Touch Dry:2 - 4 hoursRecoat:16 -24 hoursHard Dry -48 hours

This is dependent upon temperature and humidity. Darker colors may take longer. 26°C to 50% RH @ 4 Thou wet

CLEANING UP



Remove as much product as possible from application equipment before cleaning. Replace lid firmly. Clean equipment immediately after use with White Spirit or Turpentine Substitute. Dispose of cans and waste paint in accordance with local authority guidelines

TINTING INSTRUCTIONS

Tint only with Fleetwood tinting systems

PRECAUTIONS

Keep out of reach of children. Ensure good ventilation during application and drying. Flammable- keep away from sources of ignition. If the product comes in contact with the eyes rinse immediately with plenty of water. To remove splashes from skin use soap and water or a recognised skin cleaner. Do not take internally. **Contains no added lead.**

PREVIOUSLY PAINTED SURFACES

If in sound condition, clean the surface of all foreign material. Glossy surfaces must be rubbed down to provide a key. If paint is peeling or badly weathered, clean to sound substrate and treat as new.

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