



TRADE BLOCK FILLER

<p>CHARACTERISTICS</p>	<p>APPLICATION</p>	<p>SURFACE PREPARATION</p>
<p>A Water Based Liquid Filler for use on opened poured concrete block and similar surfaces to fill imperfections. The product can quickly and economically upgrade the substrate appearance, leaving it suitable for various Fleetwood finish coats.</p>	<p>Stir thoroughly before use. Do not thin.</p> <p>For best results apply a generous coat with an airless spray and lay-off with a medium pile roller. Work the material into the pores and cavities and then finish with a final full coat.</p>	<p>Ensure surfaces are clean and dry and free from dust, flakes or friable material. The substrate should also have no contaminants of salts, dirt or grease.</p>
<p>COLOUR</p>	<p>SPREADING RATE</p>	<p>It is important that the substrate is porous with good open pores to enable the material to penetrate and anchor itself onto the surface. The product is not intended to be a high build product over a smooth substrate. This can cause delamination of the filler when subsequent coats are applied.</p>
<p>White (may be tinted to approximate pastel colours from the Fleetwood tinting machine)</p>	<p>5m²/lt</p>	
<p>DRYING SCHEDULE</p>	<p>METHODS</p>	
<p>(Temperature and humidity dependant) @ 26°C 50% RH @ 4 Thou wet. To Touch - 30 mins To Dry - 4 hours</p>	<p>Airless spray settings: Pressure (2000lbs/sq in) Tip size 19 thou. Fan 12 inches.</p>	
<p>WEIGHT SOLIDS</p>	<p>The product may also be applied by roller or brush. For a good final appearance, lay-off with a partially loaded roller to give an even effect.</p>	
<p>64 +1%</p>	<p>MIXING INSTRUCTIONS</p>	
<p>VISCOSITY</p>	<p>Ready to use</p>	
<p>95-105 KU</p>	<p>CLEAN UP</p>	
<p>RESIN TYPE</p>	<p>Clean up with water</p>	
<p>Vinyl/acrylic</p>		
<p>PRECAUTIONS</p>		
<p>Keep out of reach of children. Ensure good ventilation during application and drying.</p>		
<p>In case of contact with eyes rinse immediately with plenty of water.</p>		
<p>To remove splashes from skin use soap and water or a recognised skin cleaner.</p>		
<p>Do not take internally. Contains no added lead.</p>		

ISSUE NO. 1 2/2010