Fleetwood Paints Ltd

Education

M60 CAWS

Contents

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M60
Painting/clear finishing

Coating systems

110 Water-based finishing coats Internal Ceilings (A)

1. Description: Internal Ceilings
2. Manufacturer: Fleetwood Paints ltd
   2.1. Contact details
      2.1.1. Address: Virginia
      Ballaghnea
      Cavan
      County Cavan
      Ireland
      Ireland
      A82 N267
      2.1.2. Telephone: +353 498547209
      2.1.3. Web: https://www.fleetwood.ie
      2.1.4. Email: info@fleetwood.ie
   2.2. Product reference: Fleetwood Air + Eco Spec Vinyl Matt
3. Composition: Pigment: Lightfast pigments. Binder: Acrylic modified copolymer emulsion. Solvent: Water.
4. Sheen: Flat matt.
5. Colour: Brilliant white.
6. Coverage: Up to 15 m²/L.
7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
8. VOC Content (maximum): 5.0 g/L.
9. SurfaceSpreadOfFlame: To BS 476-7, Class 1.
10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
11. Surfaces: Internal Block work / Plasterboard / Plaster Concrete / Precast
    11.1. Preparation: Ensure surfaces are clean and dry
12. Initial coats: Fleetwood Air + Eco Spec Vinyl Matt (Mist Coat)
13. Number of coats: 1
14. Finishing coats: Fleetwood Air + Eco Spec Vinyl Matt (Full Coats)
    14.1. Number of coats: 2

110 Water-based finishing coats Internal Walls (B)

1. Description: Internal Walls
2. Manufacturer: Fleetwood Paints ltd
   2.1. Contact details
      2.1.1. Address: Virginia
      Ballaghnea
      Cavan
      County Cavan
      Ireland
      Ireland
      A82 N267
      2.1.2. Telephone: +353 498547209

2.1.3. Web: https://www.fleetwood.ie

2.1.4. Email: info@fleetwood.ie

2.2. Product reference: Fleetwood Air + Eco Spec Washable Matt

3. Composition: Pigment: Lightfast pigments. Binder: Acrylic modified copolymer emulsion. Solvent: Water.
4. Sheen: Flat matt.
5. Colour: Brilliant white.
6. Coverage: Up to 12 m²/L.
7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
8. VOC Content (maximum): 2.5 g/L.
9. SurfaceSpreadOfFlame: To BS 476-7, Class 1.
10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
11. Surfaces: Internal Block work / Plasterboard / Plaster Concrete / Precast
    11.1. Preparation: Ensure surfaces are clean and dry
12. Initial coats: Fleetwood Air + Eco Spec Washable Matt (Mist Coat)
13. Number of coats: 1
14. Undercoats:
    14.1. Number of coats:
15. Finishing coats: Fleetwood Air + Eco Spec Washable Matt (Two Full Coat)
    15.1. Number of coats: 2

130 Water-based finishing coats Type C - Hardwood / Softwood / Skirtings / Architraves/ Railings

1. Description: To Internal & External Softwood / Hardwood
2. Manufacturer: Fleetwood Paints ltd
    2.1. Contact details
        2.1.1. Address: Virginia
        Ballaghnea
        Cavan
        County Cavan
        Ireland
        Ireland
        A82 N267
        2.1.2. Telephone: +353 498547209
        2.1.3. Web: https://www.fleetwood.ie
        2.1.4. Email: info@fleetwood.ie
        2.1.5. Manufacturer contact name: Irfan Zahoor
    2.2. Product reference: Fleetwood Air + Eco Spec High Opacity Satinwood
3. Composition: Pigment: Lightfast pigments. Binder: Hybrid of acrylic and alkyd emulsions. Solvent: Water.
4. Sheen: Satin.
5. Colour: Available in various colours from the Colour Answers Tinting system.
6. Coverage: Up to 16 m²/L.
7. Drying time: Touch dry in 30 minutes. Recoatable after 2–4 hours.
8. VOC Content (maximum): 30 g/L.
9. Surfaces: Hardwood / Softwood / Skirtings / Architraves / Railings / Stairs
    9.1. Preparation: Ensure surfaces are clean and dry

10. Finishing coats: Air + Eco Spec High Opacity Satinwood
    10.1. Number of coats: 2

130 Waterborne undercoats Type D - Hardwood / Softwood / Skirtings / Architraves/ Railings

1. Description: To Internal & External Softwood & Hardwood
2. Manufacturer: Fleetwood Paints ltd
    2.1. Contact details
        2.1.1. Address: Virginia
        Ballaghnea
        Cavan
        County Cavan
        Ireland
        Ireland
        A82 N267
        2.1.2. Telephone: +353 498547209
        2.1.3. Web: https://www.fleetwood.ie
        2.1.4. Email: info@fleetwood.ie
    2.2. Product reference: Fleetwood Air + Eco Spec High Opacity Undercoat
3. Composition: Pigment: Lightfast pigments. Binder: Hybrid of acrylic and alkyd emulsions. Solvent: Water.
4. Colour: Brilliant white.
5. Coverage: Up to 16 m²/L.
6. Drying time: Touch dry in 30 minutes. Recoatable after 2–4 hours.
7. VOC Content (maximum): 15 g/L.
8. Surfaces: Hardwood / Softwood / Skirtings / Architraves / Railings / Stairs
    8.1. Preparation: Surfaces to be painted must be in sound condition. Use in accordance with good painting practice.
9. Undercoats: Air + Eco Spec High Opacity Undercoat
    9.1. Number of coats: 1

Generally

215 Handling and storage

1. Coating materials: Deliver in sealed containers, labelled clearly with brand name, type of material and manufacturer's batch number.
2. Materials from more than one batch: Store separately. Allocate to distinct parts or areas of the work.

220 Compatibility

1. Coating materials selected by contractor
    1.1. Recommended by their manufacturers for the particular surface and conditions of exposure.
    1.2. Compatible with each other.
    1.3. Compatible with and not inhibiting performance of preservative/fire-retardant pretreatments.

280 Protection

1. 'Wet paint' signs and barriers: Provide where necessary to protect other operatives and general public, and to prevent damage to freshly applied coatings.

Preparation

400 Preparation generally

1. Standard: In accordance with BS 6150.
2. Refer to any pre-existing CDM Health and Safety File.
3. Refer to CDM Construction Phase Plan where applicable.
4. Suspected existing hazardous materials: Prepare risk assessments and method statements covering operations, disposal of waste, containment and reoccupation, and obtain approval before commencing work.
5. Preparation materials: Types recommended by their manufacturers and the coating manufacturer for the situation and surfaces being prepared.
6. Substrates: Sufficiently dry in depth to suit coating.
7. Efflorescence salts: Remove.
8. Dirt, grease and oil: Remove. Give notice if contamination of surfaces/ substrates has occurred.
9. Surface irregularities: Remove.
10. Joints, cracks, holes and other depressions: Fill flush with surface, to provide smooth finish.
11. Dust, particles and residues from preparation: Remove and dispose of safely.
12. Water based stoppers and fillers
    - 12.1. Apply before priming unless recommended otherwise by manufacturer.
    - 12.2. If applied after priming: Patch prime.
13. Oil based stoppers and fillers: Apply after priming.
14. Doors, opening windows and other moving parts
    - 14.1. Ease, if necessary, before coating.
    - 14.2. Prime resulting bare areas.

420 Fixtures and fittings

1. Removal: Before commencing work remove: …….
2. Replacement: Refurbish as necessary, refit when coating is dry.

481 Uncoated wood

1. General: Provide smooth, even finish with arrises and moulding edges lightly rounded or eased.
2. Heads of fasteners: Countersink sufficient to hold stoppers/fillers.
3. Resinous areas and knots: Apply two coats of knotting.

580 Uncoated plaster

1. Nibs, trowel marks and plaster splashes: Scrape off.
2. Overtrowelled ‘polished’ areas: Key lightly.

590 Uncoated plasterboard

1. Depressions around fixings: Fill with stoppers/ fillers

Application

711 Coating generally

1. Application standard: In accordance with BS 6150, clause 9.
2. Conditions: Maintain suitable temperature, humidity and air quality during application and drying.
3. Surfaces: Clean and dry at time of application.

4. Thinning and intermixing of coatings: Not permitted unless recommended by manufacturer.
5. Overpainting: Do not paint over intumescent strips or silicone mastics.
6. Priming coats
    6.1. Thickness: To suit surface porosity.
    6.2. Application: As soon as possible on same day as preparation is completed.
7. Finish
    7.1. Even, smooth and of uniform colour.
    7.2. Free from brush marks, sags, runs and other defects.
    7.3. Cut in neatly.
8. Doors, opening windows and other moving parts: Ease before coating and between coats

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