

Fleetwood Paints Ltd

Education

M60 CAWS



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M60

Painting/clear finishing

Coating systems

110 Water-based finishing coats Internal Ceilings (A)

1. Description: Internal Ceilings
2. Manufacturer: [Fleetwood Paints Ltd](#)
 - 2.1. Contact details
 - 2.1.1. Address: Virginia
Ballaghnea
Cavan
County Cavan
Ireland
Ireland
A82 N267
 - 2.1.2. Telephone: +353 498547209
 - 2.1.3. Web: <https://www.fleetwood.ie>
 - 2.1.4. Email: info@fleetwood.ie
 - 2.2. Product reference: [Fleetwood Air + Eco Spec Vinyl Matt](#)
3. Composition: Pigment: Lightfast pigments. Binder: Acrylic modified copolymer emulsion. Solvent: Water.
4. Sheen: Flat matt.
5. Colour: Brilliant white.
6. Coverage: Up to 15 m²/L.
7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
8. VOC Content (maximum): 5.0 g/L.
9. SurfaceSpreadOfFlame: To BS 476-7, Class 1.
10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
11. Surfaces: Internal Block work / Plasterboard / Plaster Concrete / Precast
 - 11.1. Preparation: Ensure surfaces are clean and dry
12. Initial coats: Fleetwood Air + Eco Spec Vinyl Matt (Mist Coat)
13. Number of coats: 1
14. Finishing coats: Fleetwood Air + Eco Spec Vinyl Matt (Full Coats)
 - 14.1. Number of coats: 2

110 Water-based finishing coats Internal Walls (B)

1. Description: Internal Walls
2. Manufacturer: [Fleetwood Paints Ltd](#)
 - 2.1. Contact details
 - 2.1.1. Address: Virginia
Ballaghnea
Cavan
County Cavan
Ireland
Ireland
A82 N267
 - 2.1.2. Telephone: +353 498547209

- 2.1.3. Web: <https://www.fleetwood.ie>
- 2.1.4. Email: info@fleetwood.ie
- 2.2. Product reference: [Fleetwood Air + Eco Spec Washable Matt](#)
- 3. Composition: Pigment: Lightfast pigments. Binder: Acrylic modified copolymer emulsion. Solvent: Water.
- 4. Sheen: Flat matt.
- 5. Colour: Brilliant white.
- 6. Coverage: Up to 12 m²/L.
- 7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
- 8. VOC Content (maximum): 2.5 g/L.
- 9. Surface Spread Of Flame: To BS 476-7, Class 1.
- 10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
- 11. Surfaces: Internal Block work / Plasterboard / Plaster Concrete / Precast
 - 11.1. Preparation: Ensure surfaces are clean and dry
- 12. Initial coats: Fleetwood Air + Eco Spec Washable Matt (Mist Coat)
- 13. Number of coats: 1
- 14. Undercoats:
 - 14.1. Number of coats:
- 15. Finishing coats: Fleetwood Air + Eco Spec Washable Matt (Two Full Coat)
 - 15.1. Number of coats: 2

130 Water-based finishing coats Type C - Hardwood / Softwood / Skirtings / Architraves/ Railings

- 1. Description: To Internal & External Softwood / Hardwood
- 2. Manufacturer: [Fleetwood Paints Ltd](#)
 - 2.1. Contact details
 - 2.1.1. Address: Virginia
Ballaghnea
Cavan
County Cavan
Ireland
Ireland
A82 N267
 - 2.1.2. Telephone: +353 498547209
 - 2.1.3. Web: <https://www.fleetwood.ie>
 - 2.1.4. Email: info@fleetwood.ie
 - 2.1.5. Manufacturer contact name: Irfan Zahoor
 - 2.2. Product reference: [Fleetwood Air + Eco Spec High Opacity Satinwood](#)
- 3. Composition: Pigment: Lightfast pigments. Binder: Hybrid of acrylic and alkyd emulsions. Solvent: Water.
- 4. Sheen: Satin.
- 5. Colour: Available in various colours from the Colour Answers Tinting system.
- 6. Coverage: Up to 16 m²/L.
- 7. Drying time: Touch dry in 30 minutes. Recoatable after 2–4 hours.
- 8. VOC Content (maximum): 30 g/L.
- 9. Surfaces: Hardwood / Softwood / Skirtings / Architraves / Railings / Stairs
 - 9.1. Preparation: Ensure surfaces are clean and dry

10. Finishing coats: Air + Eco Spec High Opacity Satinwood

10.1. Number of coats: 2

130 Waterborne undercoats Type D - Hardwood / Softwood / Skirtings / Architraves/ Railings

1. Description: To Internal & External Softwood & Hardwood

2. Manufacturer: [Fleetwood Paints Ltd](#)

2.1. Contact details

2.1.1. Address: Virginia
Ballaghnea
Cavan
County Cavan
Ireland
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A82 N267

2.1.2. Telephone: [+353 498547209](tel:+353498547209)

2.1.3. Web: <https://www.fleetwood.ie>

2.1.4. Email: info@fleetwood.ie

2.2. Product reference: [Fleetwood Air + Eco Spec High Opacity Undercoat](#)

3. Composition: Pigment: Lightfast pigments. Binder: Hybrid of acrylic and alkyd emulsions. Solvent: Water.

4. Colour: Brilliant white.

5. Coverage: Up to 16 m²/L.

6. Drying time: Touch dry in 30 minutes. Recoatable after 2–4 hours.

7. VOC Content (maximum): 15 g/L.

8. Surfaces: Hardwood / Softwood / Skirtings / Architraves / Railings / Stairs

8.1. Preparation: Surfaces to be painted must be in sound condition. Use in accordance with good painting practice.

9. Undercoats: Air + Eco Spec High Opacity Undercoat

9.1. Number of coats: 1

Generally

215 Handling and storage

1. Coating materials: Deliver in sealed containers, labelled clearly with brand name, type of material and manufacturer's batch number.
2. Materials from more than one batch: Store separately. Allocate to distinct parts or areas of the work.

220 Compatibility

1. Coating materials selected by contractor
 - 1.1. Recommended by their manufacturers for the particular surface and conditions of exposure.
 - 1.2. Compatible with each other.
 - 1.3. Compatible with and not inhibiting performance of preservative/fire-retardant pretreatments.

280 Protection

1. 'Wet paint' signs and barriers: Provide where necessary to protect other operatives and general public, and to prevent damage to freshly applied coatings.

Preparation

400 Preparation generally

1. **Standard:** In accordance with BS 6150.
2. **Refer to any pre-existing CDM Health and Safety File.**
3. **Refer to CDM Construction Phase Plan where applicable.**
4. **Suspected existing hazardous materials:** Prepare risk assessments and method statements covering operations, disposal of waste, containment and reoccupation, and obtain approval before commencing work.
5. **Preparation materials:** Types recommended by their manufacturers and the coating manufacturer for the situation and surfaces being prepared.
6. **Substrates:** Sufficiently dry in depth to suit coating.
7. **Efflorescence salts:** Remove.
8. **Dirt, grease and oil:** Remove. Give notice if contamination of surfaces/ substrates has occurred.
9. **Surface irregularities:** Remove.
10. **Joints, cracks, holes and other depressions:** Fill flush with surface, to provide smooth finish.
11. **Dust, particles and residues from preparation:** Remove and dispose of safely.
12. **Water based stoppers and fillers**
 - 12.1. Apply before priming unless recommended otherwise by manufacturer.
 - 12.2. If applied after priming: Patch prime.
13. **Oil based stoppers and fillers:** Apply after priming.
14. **Doors, opening windows and other moving parts**
 - 14.1. Ease, if necessary, before coating.
 - 14.2. Prime resulting bare areas.

420 Fixtures and fittings

1. **Removal:** Before commencing work remove:
2. **Replacement:** Refurbish as necessary, refit when coating is dry.

481 Uncoated wood

1. **General:** Provide smooth, even finish with arrises and moulding edges lightly rounded or eased.
2. **Heads of fasteners:** Countersink sufficient to hold stoppers/fillers.
3. **Resinous areas and knots:** Apply two coats of knotting.

580 Uncoated plaster

1. **Nibs, trowel marks and plaster splashes:** Scrape off.
2. **Overtrowelled 'polished' areas:** Key lightly.

590 Uncoated plasterboard

1. **Depressions around fixings:** Fill with stoppers/ fillers

Application

711 Coating generally

1. **Application standard:** In accordance with BS 6150, clause 9.
2. **Conditions:** Maintain suitable temperature, humidity and air quality during application and drying.
3. **Surfaces:** Clean and dry at time of application.

4. Thinning and intermixing of coatings: Not permitted unless recommended by manufacturer.
5. Overpainting: Do not paint over intumescent strips or silicone mastics.
6. Priming coats
 - 6.1. Thickness: To suit surface porosity.
 - 6.2. Application: As soon as possible on same day as preparation is completed.
7. Finish
 - 7.1. Even, smooth and of uniform colour.
 - 7.2. Free from brush marks, sags, runs and other defects.
 - 7.3. Cut in neatly.
8. Doors, opening windows and other moving parts: Ease before coating and between coats