

Fleetwood Paints Ltd

Healthcare

CAWS M60



Contents

M60 Painting/clear finishing1



M60 Painting/clear finishing

Coating systems

110 Water-based finishing coats All Clinical Locations

1. Description:
2. Manufacturer: [Fleetwood Paints Ltd](#)
 - 2.1. Contact details
 - 2.1.1. Address: Virginia
Ballaghnea
Cavan
County Cavan
Ireland
Ireland
A82 N267
 - 2.1.2. Telephone: +353 498547209
 - 2.1.3. Web: <https://www.fleetwood.ie>
 - 2.1.4. Email: info@fleetwood.ie
 - 2.2. Product reference: [Fleetwood Bio Tec Two Pack Epoxy](#)
3. Composition: Pigment: Lightfast pigments. Binder: water-based catalysed epoxy.. Solvent: Water.
4. Sheen: Flat matt.
5. Colour:
6. Coverage: Up to 15 m²/L.
7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
8. VOC Content (maximum): 5.0 g/L.
9. Surface Spread Of Flame: To BS 476-7, Class 1.
10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
11. Surfaces: Internal Blockwork / Plasterboard / Plaster Concrete / Precast
 - 11.1. Preparation: Ensure surfaces are clean and dry
12. Initial coats: Fleetwood Vinyl Matt (Mist Coat)
13. Number of coats: 1
14. Finishing coats: Fleetwood Bio Tec Two Pack Epoxy (Full Coats)
 - 14.1. Number of coats: 2

110 Water-based finishing coats - Corridor Walls & Ceilings

1. Description:
2. Manufacturer: [Fleetwood Paints Ltd](#)
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Ireland
A82 N267
 - 2.1.2. Telephone: +353 498547209

- 2.1.3. Web: <https://www.fleetwood.ie>
- 2.1.4. Email: info@fleetwood.ie
- 2.2. Product reference: [Fleetwood Bio Tec Two Pack Epoxy](#)
- 3. Composition: Pigment: Lightfast pigments. water-based catalysed epoxy. Solvent: Water.
- 4. Sheen: Flat matt.
- 5. Colour:
- 6. Coverage: Up to 15 m²/L.
- 7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
- 8. VOC Content (maximum): 5.0 g/L.
- 9. SurfaceSpreadOfFlame: To BS 476-7, Class 1.
- 10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
- 11. Surfaces: Internal Blockwork / Plasterboard / Plaster Concrete / Precast
 - 11.1. Preparation: Ensure surfaces are clean and dry
- 12. Initial coats: Fleetwood Vinyl Matt (Mist Coat)
- 13. Number of coats: 1
- 14. Finishing coats: Fleetwood Bio Tec Two Pack Epoxy (Full Coats)
 - 14.1. Number of coats: 2

110 Water-based finishing coats - Hospital Entrance & Lobby

- 1. Description:
- 2. Manufacturer: [Fleetwood Paints Ltd](#)
 - 2.1. Contact details
 - 2.1.1. Address: Virginia
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Cavan
County Cavan
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Ireland
A82 N267
 - 2.1.2. Telephone: [+353 498547209](tel:+353498547209)
 - 2.1.3. Web: <https://www.fleetwood.ie>
 - 2.1.4. Email: info@fleetwood.ie
 - 2.2. Product reference: [Fleetwood Bio Tec Two Pack Epoxy](#)
- 3. Composition: Pigment: Lightfast pigments. Binder: water-based catalysed epoxy.. Solvent: Water.
- 4. Sheen: Flat matt.
- 5. Colour:
- 6. Coverage: Up to 12 m²/L.
- 7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
- 8. VOC Content (maximum): 2.5 g/L.
- 9. SurfaceSpreadOfFlame: To BS 476-7, Class 1.
- 10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
- 11. Surfaces: Internal Blockwork / Plasterboard / Plaster Concrete / Precast
 - 11.1. Preparation: Ensure surfaces are clean and dry
- 12. Initial coats: Fleetwood Vinyl Matt (Mist Coat)

- 13. Number of coats: 1
- 14. Finishing coats: Fleetwood Bio Tec Two Pack Epoxy (Full Coats)
 - 14.1. Number of coats: 2

130 Waterborne undercoats - Doors - Hardwood / Softwood / Skirtings / Architraves / Railings

- 1. Manufacturer: [Fleetwood Paints Ltd](#)
 - 1.1. Contact details
 - 1.1.1. Address: Virginia
Ballaghnea
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Ireland
A82 N267
 - 1.1.2. Telephone: [+353 498547209](tel:+353498547209)
 - 1.1.3. Web: <https://www.fleetwood.ie>
 - 1.1.4. Email: info@fleetwood.ie
 - 1.2. Product reference: [Fleetwood Advanced Satinwood and Acrylic Undercoat](#)
 - 2. Composition: Pigment: Lightfast pigments. Binder: Hybrid of acrylic and alkyd emulsions. Solvent: Water.
 - 3. Colour:
 - 4. Coverage: Up to 16 m²/L.
 - 5. Drying time: Touch dry in 30 minutes. Recoatable after 2–4 hours.
 - 6. VOC Content (maximum): 15 g/L.
 - 7. Surfaces: All internal and external Hardwood / Softwood surfaces
 - 7.1. Preparation: Ensure surfaces are clean and dry
 - 8. Initial coats: Fleetwood Acrylic Undercoat
 - 8.1. Number of coats: 1
 - 9. Finishing Coats: Fleetwood Advanced Satinwood
 - 9.1. Number of Coats: 2
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Generally

215 Handling and storage

1. **Coating materials:** Deliver in sealed containers, labelled clearly with brand name, type of material and manufacturer's batch number.
 2. **Materials from more than one batch:** Store separately. Allocate to distinct parts or areas of the work.
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280 Protection

1. **'Wet paint' signs and barriers:** Provide where necessary to protect other operatives and general public, and to prevent damage to freshly applied coatings.
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Preparation

400 Preparation generally

1. **Standard:** In accordance with BS 6150.
2. Refer to any pre-existing CDM Health and Safety File.
3. Refer to CDM Construction Phase Plan where applicable.
4. **Suspected existing hazardous materials:** Prepare risk assessments and method statements covering operations, disposal of waste, containment and reoccupation, and obtain approval before commencing work.
5. **Preparation materials:** Types recommended by their manufacturers and the coating manufacturer for the situation and surfaces being prepared.
6. **Substrates:** Sufficiently dry in depth to suit coating.
7. **Efflorescence salts:** Remove.
8. **Dirt, grease and oil:** Remove. Give notice if contamination of surfaces/ substrates has occurred.
9. **Surface irregularities:** Remove.
10. **Joints, cracks, holes and other depressions:** Fill flush with surface, to provide smooth finish.
11. **Dust, particles and residues from preparation:** Remove and dispose of safely.

12. Water based stoppers and fillers
 - 12.1. Apply before priming unless recommended otherwise by manufacturer.
 - 12.2. If applied after priming: Patch prime.
13. Oil based stoppers and fillers: Apply after priming.
14. Doors, opening windows and other moving parts
 - 14.1. Ease, if necessary, before coating.
 - 14.2. Prime resulting bare areas.

420 Fixtures and fittings

1. Removal: Before commencing work remove:
2. Replacement: Refurbish as necessary, refit when coating is dry.

481 Uncoated wood

1. General: Provide smooth, even finish with arrises and moulding edges lightly rounded or eased.
2. Heads of fasteners: Countersink sufficient to hold stoppers/fillers.
3. Resinous areas and knots: Apply two coats of knotting.

580 Uncoated plaster

1. Nibs, trowel marks and plaster splashes: Scrape off.
2. Overtrowelled 'polished' areas: Key lightly.

590 Uncoated plasterboard

1. Depressions around fixings: Fill with stoppers/ fillers

Application

711 Coating generally

1. Application standard: In accordance with BS 6150, clause 9.
2. Conditions: Maintain suitable temperature, humidity and air quality during application and drying.
3. Surfaces: Clean and dry at time of application.
4. Thinning and intermixing of coatings: Not permitted unless recommended by manufacturer.
5. Overpainting: Do not paint over intumescent strips or silicone mastics.
6. Priming coats
 - 6.1. Thickness: To suit surface porosity.
 - 6.2. Application: As soon as possible on same day as preparation is completed.
7. Finish
 - 7.1. Even, smooth and of uniform colour.
 - 7.2. Free from brush marks, sags, runs and other defects.
 - 7.3. Cut in neatly.
8. Doors, opening windows and other moving parts: Ease before coating and between coats.

Ω End of Section