WR13032025

Fleetwood Paints ltd

Healthcare

CAWS M60

Contents

M60 Painting/clear finishing 1

M60
Painting/clear finishing

Coating systems

110 Water-based finishing coats All Clinical Locations

1. Description:
2. Manufacturer: Fleetwood Paints ltd
   2.1. Contact details
      2.1.1. Address: Virginia
      Ballaghnea
      Cavan
      County Cavan
      Ireland
      Ireland
      A82 N267
      2.1.2. Telephone: +353 498547209
      2.1.3. Web: https://www.fleetwood.ie
      2.1.4. Email: info@fleetwood.ie
   2.2. Product reference: Fleetwood Bio Tec Two Pack Epoxy
3. Composition: Pigment: Lightfast pigments. Binder:water-based catalysed epoxy.. Solvent: Water.
4. Sheen: Flat matt.
5. Colour:
6. Coverage: Up to 15 m²/L.
7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
8. VOC Content (maximum): 5.0 g/L.
9. SurfaceSpreadOfFlame: To BS 476-7, Class 1.
10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
11. Surfaces: Internal Blockwork / Plasterboard / Plaster Concrete / Precast
    11.1. Preparation: Ensure surfaces are clean and dry
12. Initial coats: Fleetwood Vinyl Matt (Mist Coat)
13. Number of coats: 1
14. Finishing coats: Fleetwood Bio Tec Two Pack Epoxy (Full Coats)
    14.1. Number of coats: 2

110 Water-based finishing coats - Corridor Walls & Ceilings

1. Description:
2. Manufacturer: Fleetwood Paints ltd
   2.1. Contact details
      2.1.1. Address: Virginia
      Ballaghnea
      Cavan
      County Cavan
      Ireland
      Ireland
      A82 N267
      2.1.2. Telephone: +353 498547209

2.1.3. Web: https://www.fleetwood.ie
2.1.4. Email: info@fleetwood.ie
2.2. Product reference: Fleetwood Bio Tec Two Pack Epoxy
3. Composition: Pigment: Lightfast pigments. water-based catalysed epoxy. Solvent: Water.
4. Sheen: Flat matt.
5. Colour:
6. Coverage: Up to 15 m²/L.
7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
8. VOC Content (maximum): 5.0 g/L.
9. SurfaceSpreadOfFlame: To BS 476-7, Class 1.
10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
11. Surfaces: Internal Blockwork / Plasterboard / Plaster Concrete / Precast
    11.1. Preparation: Ensure surfaces are clean and dry
12. Initial coats: Fleetwood Vinyl Matt (Mist Coat)
13. Number of coats: 1
14. Finishing coats: Fleetwood Bio Tec Two Pack Epoxy (Full Coats)
    14.1. Number of coats: 2

110 Water-based finishing coats - Hospital Entrance & Lobby

1. Description:
2. Manufacturer: Fleetwood Paints ltd
    2.1. Contact details
        2.1.1. Address: Virginia
        Ballaghnea
        Cavan
        County Cavan
        Ireland
        Ireland
        A82 N267
        2.1.2. Telephone: +353 498547209
        2.1.3. Web: https://www.fleetwood.ie
        2.1.4. Email: info@fleetwood.ie
    2.2. Product reference: Fleetwood Bio Tec Two Pack Epoxy
3. Composition: Pigment: Lightfast pigments. Binder: water-based catalysed epoxy.. Solvent: Water.
4. Sheen: Flat matt.
5. Colour:
6. Coverage: Up to 12 m²/L.
7. Drying time: Touch dry in 30 minutes. Recoatable after 4 hours.
8. VOC Content (maximum): 2.5 g/L.
9. SurfaceSpreadOfFlame: To BS 476-7, Class 1.
10. Water vapour permeability: To ISO 7783:2018, V1 – Very high.
11. Surfaces: Internal Blockwork / Plasterboard / Plaster Concrete / Precast
    11.1. Preparation: Ensure surfaces are clean and dry
12. Initial coats: Fleetwood Vinyl Matt (Mist Coat)

13. Number of coats: 1
14. Finishing coats: Fleetwood Bio Tec Two Pack Epoxy (Full Coats)
    14.1. Number of coats: 2

130 Waterborne undercoats - Doors - Hardwood / Softwood / Skirtings / Architraves / Railings

1. Manufacturer: Fleetwood Paints ltd
    1.1. Contact details
        1.1.1. Address: Virginia
        Ballaghnea
        Cavan
        County Cavan
        Ireland
        Ireland
        A82 N267
        1.1.2. Telephone: +353 498547209
        1.1.3. Web: https://www.fleetwood.ie
        1.1.4. Email: info@fleetwood.ie
    1.2. Product reference: Fleetwood Advanced Satinwood and Acrylic Undercoat
2. Composition: Pigment: Lightfast pigments. Binder: Hybrid of acrylic and alkyd emulsions. Solvent: Water.
3. Colour:
4. Coverage: Up to 16 m²/L.
5. Drying time: Touch dry in 30 minutes. Recoatable after 2–4 hours.
6. VOC Content (maximum): 15 g/L.
7. Surfaces: All internal and external Hardwood / Softwood surfaces
    7.1. Preparation: Ensure surfaces are clean and dry
8. Initial coats: Fleetwood Acrylic Undercoat
    8.1. Number of coats: 1
9. Finishing Coats: Fleetwood Advanced Satinwood
    9.1. Number of Coats: 2

Generally

215 Handling and storage

1. Coating materials: Deliver in sealed containers, labelled clearly with brand name, type of material and manufacturer's batch number.
2. Materials from more than one batch: Store separately. Allocate to distinct parts or areas of the work.

280 Protection

1. 'Wet paint' signs and barriers: Provide where necessary to protect other operatives and general public, and to prevent damage to freshly applied coatings.

Preparation

400 Preparation generally

1. Standard: In accordance with BS 6150.
2. Refer to any pre-existing CDM Health and Safety File.
3. Refer to CDM Construction Phase Plan where applicable.
4. Suspected existing hazardous materials: Prepare risk assessments and method statements covering operations, disposal of waste, containment and reoccupation, and obtain approval before commencing work.
5. Preparation materials: Types recommended by their manufacturers and the coating manufacturer for the situation and surfaces being prepared.
6. Substrates: Sufficiently dry in depth to suit coating.
7. Efflorescence salts: Remove.
8. Dirt, grease and oil: Remove. Give notice if contamination of surfaces/ substrates has occurred.
9. Surface irregularities: Remove.
10. Joints, cracks, holes and other depressions: Fill flush with surface, to provide smooth finish.
11. Dust, particles and residues from preparation: Remove and dispose of safely.

12. Water based stoppers and fillers
    12.1. Apply before priming unless recommended otherwise by manufacturer.
    12.2. If applied after priming: Patch prime.
13. Oil based stoppers and fillers: Apply after priming.
14. Doors, opening windows and other moving parts
    14.1. Ease, if necessary, before coating.
    14.2. Prime resulting bare areas.

420 Fixtures and fittings

1. Removal: Before commencing work remove: …….
2. Replacement: Refurbish as necessary, refit when coating is dry.

481 Uncoated wood

1. General: Provide smooth, even finish with arrises and moulding edges lightly rounded or eased.
2. Heads of fasteners: Countersink sufficient to hold stoppers/fillers.
3. Resinous areas and knots: Apply two coats of knotting.

580 Uncoated plaster

1. Nibs, trowel marks and plaster splashes: Scrape off.
2. Overtrowelled ‘polished’ areas: Key lightly.

590 Uncoated plasterboard

1. Depressions around fixings: Fill with stoppers/ fillers

Application

711 Coating generally

1. Application standard: In accordance with BS 6150, clause 9.
2. Conditions: Maintain suitable temperature, humidity and air quality during application and drying.
3. Surfaces: Clean and dry at time of application.
4. Thinning and intermixing of coatings: Not permitted unless recommended by manufacturer.
5. Overpainting: Do not paint over intumescent strips or silicone mastics.
6. Priming coats
    6.1. Thickness: To suit surface porosity.
    6.2. Application: As soon as possible on same day as preparation is completed.
7. Finish
    7.1. Even, smooth and of uniform colour.
    7.2. Free from brush marks, sags, runs and other defects.
    7.3. Cut in neatly.
8. Doors, opening windows and other moving parts: Ease before coating and between coats.

Ω End of Section